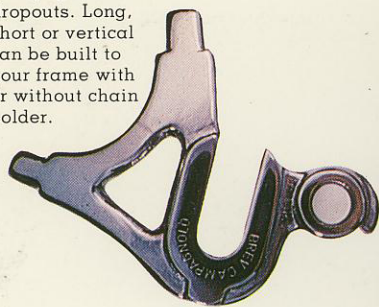


**THE FINEST
HANDCRAFTED
FRAMESETS TODAY
ARE BUILT IN
AMERICA.**

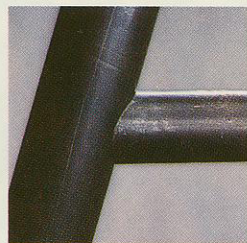


TS ISAAC
FRAMESETS
Cirrus
Stratus
Special

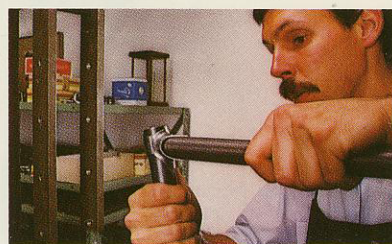
Campagnolo dropouts. Long, short or vertical can be built to your frame with or without chain holder.



The goal in fitting rear dropouts to chainstays and seat stays is two-fold: strength and beauty. Fork tips and rear dropouts are brazed with more than 2 cm of metal bond and the time-consuming filing and polishing give the appearance of one solid piece of work. No joint or seam is visible.

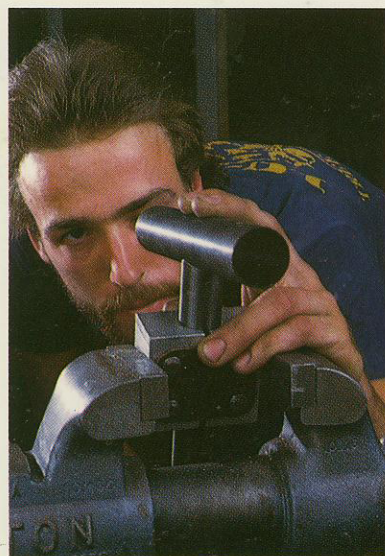


Every TS ISAAC frame is over-designed for strength. All tubes are mitered with such precision that the frame could hold its own without lugs. But our craftsmen then carefully file and fit top-quality lugs and bottom brackets, then braze together a strong and beautiful bicycle frame.



Columbus Tubing

When selecting tubing for your TS ISAAC frame, choose from seven Columbus styles or three from Reynolds. Tube selection is important and should be carefully considered in light of the intended use. Columbus SP is a standard.



Precision mitre work will assure joint integrity and long frame life.

These tubes and chainstays are cut by hand to approximate length then filed to exactly the measurements required by frame geometry.



TS ISAAC CRAFTSMANSHIP

One at a time. Tim Isaac builds frames one at a time in order to satisfy the needs of the most demanding national and world-class riders and the serious touring cyclist. The frame is the heart of any bicycle, and should be constructed to meet the requirements of the rider and his intended use.

TS ISAAC frames are a combination of engineering and art, placing them among the finest in the world.



Every TS ISAAC frame is cleaned, filed and polished by hand prior to painting. At this stage the high quality of craftsmanship is very evident.

"Braze-ons" must be placed precisely and delicately brazed.



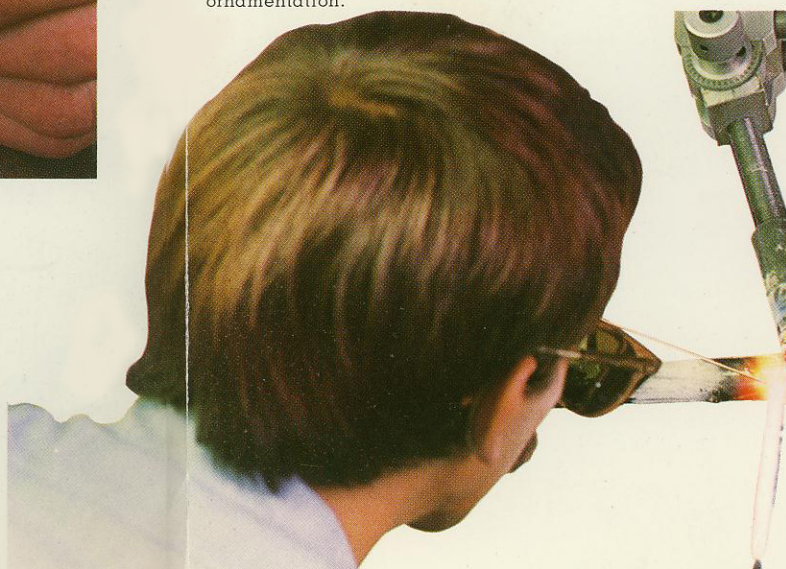
TS ISAAC Cirrus frames include chainstay stop, cable guides, down tube water-bottle fittings, shift bosses, top tube brake cable housing guides. Stratus touring frames include all of those plus dropout eyelets and seat stay carrier mounts.



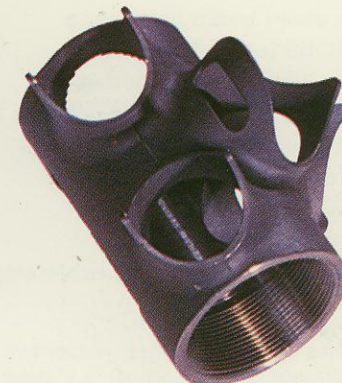
Your seat post is tightened by a "blind" metric cap-screw fitting a Campagnolo "L" wrench. Function, strength, beauty.



Forks on TS ISAAC frames are built with Cinelli die-cast fork crowns—the semi-sloping being the standard. Reinforcements (shown) follow the inside of the fork all the way to the top (inside) of the crown socket. This process adds strength not just ornamentation.



After TS ISAAC frames are painted, all threads are tapped a second time to insure clean threads.



Cinelli bottom bracket shell; the best available and the only used by TS ISAAC craftsmen.



Tim Isaac, the man behind the operation, understands how your bike should work under your set of circumstances. Tim has raced 14 seasons and was in national competition five times. He understands the needs of the "tourist" too, having pedaled thousands of "pannier" miles through the U.S., Europe and Central America.



Campagnolo tools—the finest available to the industry, are used proudly in the TS ISAAC shop. Jon Mock and Bill Murray, both frame-building craftsmen, are members of the Isaac team. They are cycling enthusiasts as well as expert technicians.

TS ISAAC

FRAMESETS
DISTRIBUTED AND MARKETING EXCLUSIVELY BY

**TEXAS BICYCLE
SUPPLY**

6611 Flintlock • Houston, Texas 77040 • 800-231-4541 TOLL FREE

Texas Residents call Collect 713-462-8882 ask for Kitty

ORDER INFORMATION:

Please refer to your local professional bicycle shop for measurements, advice and ordering procedures.

NAME _____
 ADDRESS _____
 CITY _____ STATE _____ ZIP _____
 WORK PHONE _____ HOME PHONE _____
 HEIGHT _____
 WEIGHT _____
 INSEAM _____
 (crotch to floor w/shoes)
 SHOE SIZE _____
 ELBOW TO FINGERTIP _____

FEEL FREE TO PROVIDE ONLY SEAT TUBE LENGTH C. WE WILL DESIGN THE REST IF YOU SO DESIRE. WE GIVE PRIORITY TO SEAT AND TOP TUBE LENGTH AND BASE DESIGN ON THEM.

A _____ DEGREES B _____ DEGREES
 C _____ cm _____ in D _____ cm _____ in
 E _____ cm _____ in F _____ cm _____ in
 G _____ cm _____ in H _____ cm _____ in

INTENDED COMPONENTS

Brake Type _____
 Crank Length _____ mm
 Wheel Size _____

Freewheel 5 6 7 Block

Fenders ☐ yes ☐ no

Chain Holder ☐ yes ☐ no

ON STRATUS FRAMES . . .

Triple Crankset ☐ yes ☐ no

☐ recessed brake bolt fitting

OPTIONS (circle locations)

☐ Top tube housing guides:

Locate on Top / Side / Bottom / L / R
 of top tube

☐ Extra water bottle fittings:

Seat Tube / Down Tube /
 Bottom of Down Tube

☐ Handlebar end shifter cable stops

☐ **Cirrus**-Road Racing

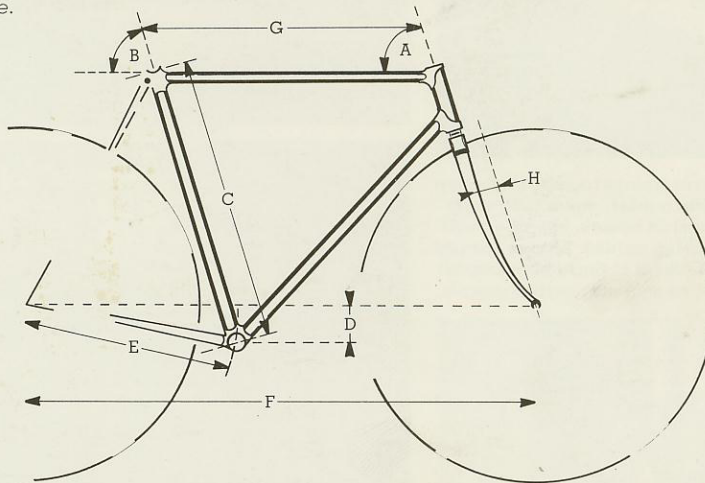
Cirrus frames are quick, responsive road bikes, excellent in criteriums and hill climbs. 73.5° head tube.

☐ **Stratus**-Touring

Stratus frames are more relaxed frames, 71.5° head tube and long wheelbases. Comfortable for the 12 hours ride. With full touring accessories.

Special is the term we use for the frames we build to special instructions.

Top tube **G** is measured from center line of head tube to center line of seat tube. Seat tube **C** (frame size) is measured from top of seat lug to center line of bottom bracket shell. Wheelbase **F** and Chainstay **E** length are measured with wheel full forward in rear dropouts. Measure **H** from center line of fork blade to center line of front axle. All frames include chainstay stop, derailleur cable guides, one water bottle fitting, top tube cable guides, and shift lever bosses on down tube.



COLORS MAY BE SELECTED FROM ANY DuPONT® IMRON™ OR IMRON™ METALLIC COLOR CHART. COLORED PANELS ON SEAT TUBE AND HEAD TUBE MAY BE INCLUDED ON YOUR FRAME.

COLOR _____

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