

1983 GENERAL CATALOGUE

SRC GROUP INC. 

European & American Cycling Equipment

530 N.W. 9th Ave.

Portland, Oregon 97209 U.S.A.

Tel. (503) 225-0136

Telex 9104645115 SRC Group PTL

Established 1971

Bulk Rate
US Postage

PAID

Portland, Oregon

Permit No. 1818

SRC Group, Inc.
530 N.W. 9th Ave.
Portland, OR 97209 U.S.A.

Address Correction Requested



101 Bottom Brackets

101300 Gipiemme No. 600140 "Special" bottom bracket. Precision instrument bearings shielded completely from the elements, roll the hardened spindle dead true. Aluminum adjustable cups on both the right and left hand sides allow for complete and precise chainline adjustment. The set stays tight and true for long life. Available in British, Italian and French threading.

Price: \$26.50/ea.

101320 Gipiemme No. 600122 "Special" triple bottom bracket. Precision ground, hardened steel spindle rolls in matching steel cups. 1/4 inch ball bearings housed in retainer cages for easy installation and maintenance. This set equals Campag. quality at greatly reduced cost. Available in British, Italian and French threading.

Price: \$19.50/ea.

101400 Gipiemme No. 600121 "Special" track bottom bracket. Precision ground, hardened steel spindle rolls in matching steel cups. 1/4 inch ball bearings are housed in retainer cages. A strong and accurate set equal to any on the market at a significant savings. Available in British, Italian and French threading.

Price: \$19.50/ea.

Complete spare parts are available for Gipiemme bottom brackets. Please contact us for details.



102 Headsets

102500 Gipiemme No. 600180 "Cronospecial" headset. Headset body components are machined from high tensile aluminum which has been silver anodized. Pressed-in, precision ground, hardened steel ball races ensure maximum life and minimum brinelling. Ball bearings are housed in plastic retainer cages. A nicely finished alloy headset with an economical pricetag.

Price: \$20.75/ea.

Complete spare parts are available for Gipiemme headsets. Please contact us for details.

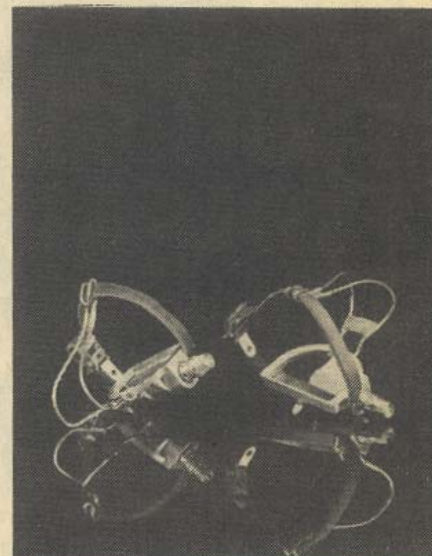


103 Pedals

103200 Gipiemme No. 500154 "Cronospecial" pedals. This new pedal features a monoblock of high tensile alloy for style and durability. The shortened pedal spindle allows aggressive riders to lean into a curve 15% more than with conventional pedals. Available in 9/16 x 20tpi threading. Complete with toe clips and straps.

Price: \$40.00/pr.

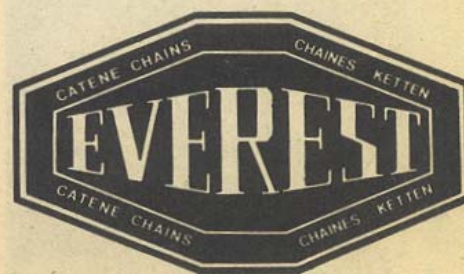
Complete spare parts are available for Gipiemme pedals. Please contact us for details.



104 Chain

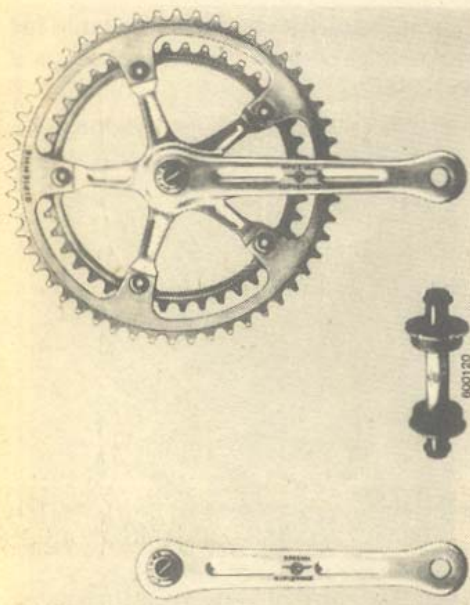
104120 Everest "Racing" chain. A newly designed special thin chain developed for use with ultra 6 and 7 freewheels. Italian quality control produces a chain superior to the Sedisport at a comparable price. Please phone or write for complete details. Sorry, no photograph available.

Price: \$ N/A



105 Chainsets

105300 Gipiemme No. 600100
"Special" road crankset. A good looking, "old standard" design has been used to create this strong crankset. Supplied complete with British threaded bottom bracket, 170mm arms and 42/52 chainrings. This chainset may be special ordered with Italian or French threaded bottom bracket and the following arm lengths: 165mm, 172.5mm, 175mm.
Price: \$60.00



105400 Gipiemme No. 800100
Cronosprint chainset. This newly designed chainset with aerodynamic styling is both beautiful and very rigid. The long web design of the spider significantly decreases deflection of the crankarm and minimizes chainring wobble. The set is sold complete with No. 600140 bottom bracket and 42/52 chainrings.
Price: \$60.00



105500 Gipiemme No. 600100/3
"Special" triple crankset. Old standard, strong, good looking triple crankset with 170mm arms and 36/42/52 tooth chainrings. A wide variety of chainrings are available to fit this crankset. Complete with triple bottom bracket.
Price: \$83.30

105600 Gipiemme No. 600100/T
"Special" triple crankset for tandem bicycles. Old standard, strong, good looking design with a very low price. Available with 36/42/52 chainrings and 170mm arms. The tandem crankset is complete with bottom brackets in British, Italian or French threading. A wide variety of chainrings are available.
Price: \$198.45

get racing components of winners



Italy top professional Giovanni Battaglin winner of Vuelta d'España 1981, Giro d'Italia 1981, picks Gipiemme for 1982 racing events.

GIPIEMME

italian technology and tradition in cycling

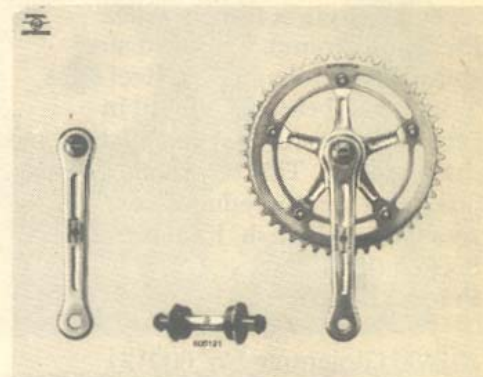


Road, track, cross, tandem, groups comprising crankset, pedal set, derailleurs, sprockets, brakes, hub set, headset, seat post.

VICENZA ITALY

105700 Gipiemme No. 600101
"Special" track crankset. A very rigid traditional track crankset available with 170mm arms and by special order 165mm, 167.5mm, 172.5mm, and 175mm arms. Sold complete with British, Italian or French bottom bracket. A wide range of chainrings are available (see below).
Price: \$71.33/includes choice of chainring.

105710 Gipiemme No. 600114 track chainring. Available in 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54 teeth. Please specify desired number of teeth when ordering track cranksets.
Price: \$16.60/ea.



105800 Gipiemme No. 600103
"Special" chainrings. Available in 28, 30, 32, 36 teeth.
Price: \$11.40/ea.

105810 Gipiemme No. 600108
"Special" chainrings. Available in 42, 43, 44, 45, 46, 47, 48 and 49 teeth.
Price: \$11.05/ea.

105815 Gipiemme No. 600107
"Special" chainrings. Available in 50, 51, 52, 53 and 54 teeth.
Price: \$13.50/ea.

105820 Gipiemme No. 600116
"Cronosprint" superlight chainrings. Available in 52 and 53 teeth.
Price: \$14.10/ea.

Complete spare parts are available for Gipiemme cranksets. Please contact us for details.



115 Hubs

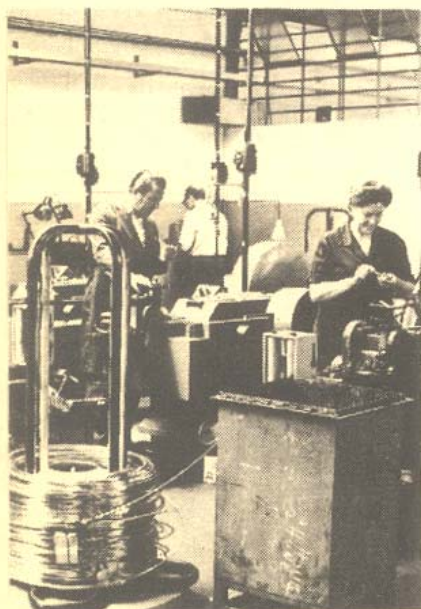
115400 Gipiemme No. 600160 Cronospecial hub. Using a traditional design, Gipiemme has created a durable and attractive hub for road racing and training as well as touring. Precision ground bearing surfaces ensures a smooth ride and long life. The Cronospecial hub is a low flange model available in 5 or 6 speed widths and in 28, 32 or 36 hole drillings. The hub is available with British, Italian or French threadings. Please clearly state desired width, drilling and threading when placing orders for hubs.

Price: \$36.90/pair

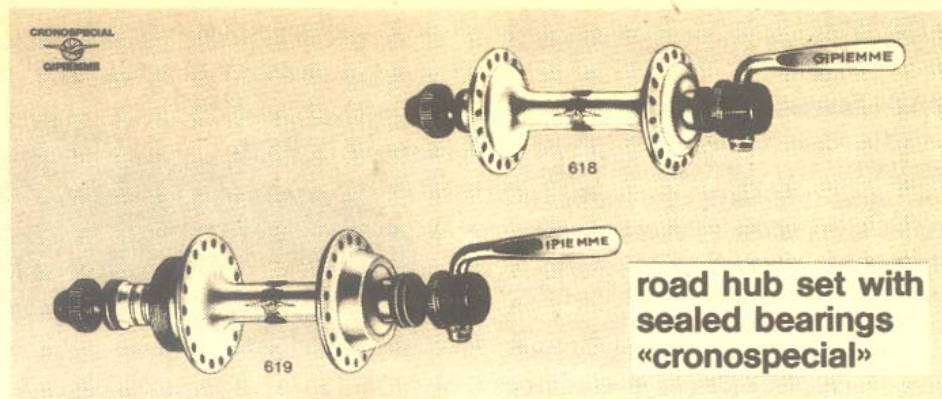
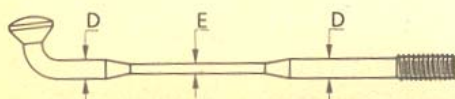
Single hubs and all spare parts are available. Please contact us for details.

115600 Gipiemme No. 600162 "Special" track hub set. Precision ground races contribute to this smooth running track hub. Available in 28, 32 or 36 hole drillings and with British, French or Italian threads.

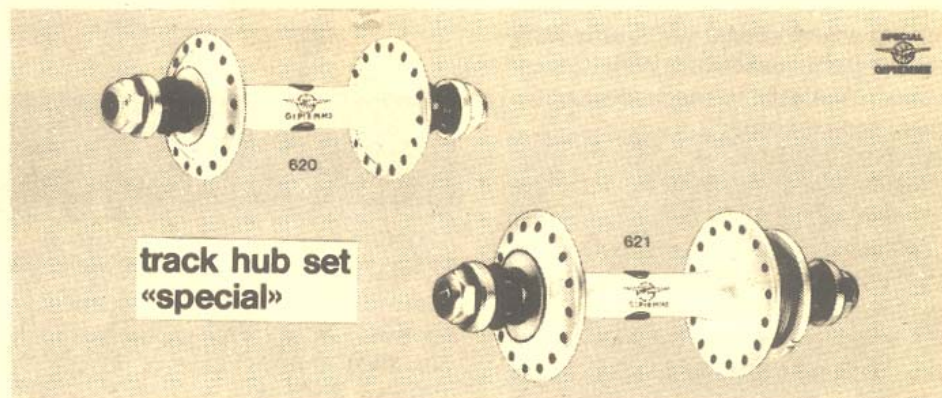
Price: \$40.70/pair



Employees at Alpina factory – Italy.



road hub set with sealed bearings "cronospecial"



track hub set "special"

116 Spokes and Nipples

116300 Dural (alloy) spoke nipples. Building ultra-light wheels? The ideal spoke nipple for the weight conscious cyclist. Available in 1.8mm (15x17) or 2.0mm (14x16).

Price: \$8.15/pkg. of one gross (144)

116492 Alpina Inox 18/8 Aeralpina spokes. The highest quality elliptical section spokes are manufactured in Italy from 18/8 stainless steel. According to the manufacturer the elliptical cross section reduces rolling air resistance by approximately 12%, and also reduces the weight of the wheel without sacrificing strength. Aeralpina spokes are available in 2.0mm (14 gauge) in the following lengths: 274, 276, 278, 284, 286, 288, 292, 294, 296, 298, 300, 302, 304, 306 and 308mm.

Price: \$27.00/box of one gross (144) spokes and nipples.

116592 Alpina Aeralpina black enameled spokes. Alpina's famous elliptical cross-section spoke manufactured from very strong high tensile steel and coated with a tough

black enamel finish. An attractive and very strong spoke which is available in 2.0mm (14 gauge) and in the following lengths: 274, 276, 278, 284, 286, 288, 292, 294, 296, 298, 300, 302, 304, 306 and 308mm.

Price: \$22.20/box of one gross (144) spokes and nipples

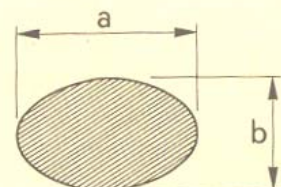


Fig. 3/b

RAGGI AERODINAMICI (Fig. 3/b)
RAYONS AÉRODYNAMIQUES
AERODYNAMIC SPOKES

Denominazione	Ø D mm	b mm	a mm
1.8/E/1.8	1.8	1.25	1.95
2/E/2	2.0	1.40	2.15

116700 Alpina Brillalpina plain gauge spokes. A conventional zinc plated high tensile steel straight gauge spoke which builds into the strongest racing and touring wheels very admirably. Available in 2.0mm (14 gauge) and in the following lengths: 274, 276, 278, 284, 286, 288, 292, 294, 296, 298, 300, 302, 304, 306 and 308mm.

Price: \$5.30/box of one gross (144) spokes and nipples



GIPIEMME

401 Frame Milling Tools

Bottom Bracket Milling

401110 VAR no. 42 bottom bracket taps in high speed steel, precision ground, are to be used in holder no. 380. Available threadings include British, French, Italian & Swiss. Price: \$37.50/ea.



42



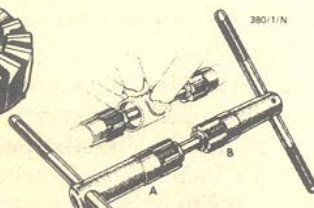
1407-1408

401115 Gipiemme no. 1407, 1408, 1409 bottom bracket taps in Italian, French & British threadings respectively are designed to work with holder no. 1477. Price: \$68.40/ea.

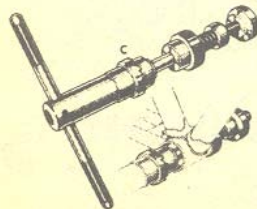
401119 VAR no. 37/DL2 bottom bracket facing mill is used to face the bracket shell surfaces. Special holder no. 380/4/N is required. Price: \$31.80/ea.



37 DL2



380/1/N



401120 VAR no. 380/1/N bottom bracket tap holders for taps no. 42 & facing holder no. 380/4/N. These holders are supplied without taps or facing cutter. Price: \$96.00/set

401121 VAR no. 380/3/C bottom bracket facing holder supplied complete with cutter no. 37/DL2. Price: \$82.70/set

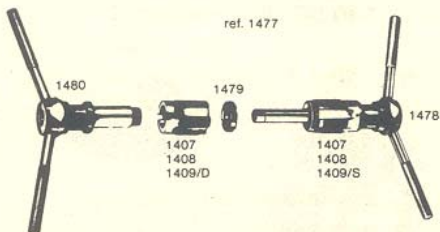
401122 VAR no. 380/4/N bottom bracket facing holder supplied without the facing cutter no. 37/DL2. Price: \$50.90/ea.

401125 VAR no. 380/2/N tap holder only is to be used with taps no. 42. Left & right hand holders (A&B) are included so both sides of the shell can be threaded at the same time. Price: \$45.10/set

401127 VAR spare handle for tapping & facing holder no. 380. Price: \$6.70/ea.

401130 Gipiemme tap holder, part no. 1478, 1479, 1480 is to be used with Gipiemme taps. Price: \$75.68/set

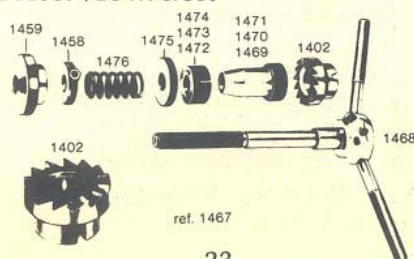
401132 Gipiemme no. 1477 tap holder complete with Italian or French or British tap sets. Price: \$199.17/set



ref. 1477

401133 Gipiemme no. 1402 facing cutter for machining sides of bottom brackets to ensure parallelism. Price: \$62.00/ea.

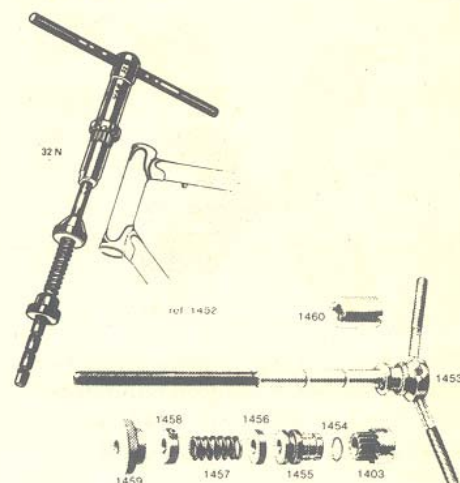
401134 Gipiemme no. 1467 facing mill complete with cutter no. 1402. Spring loaded holder is equipped with guide bushings in all threadings. Price: \$154.70/set



ref. 1467

Head Tube Milling

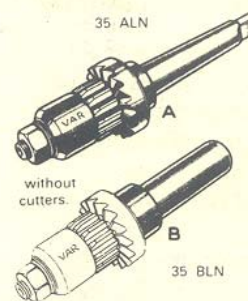
401200 VAR no. 32/N head race mill holder only, is used to machine by hand the i.d. of head tubes for headset cups & to face the head tube ends. Price: \$49.50



401201 Gipiemme no. 1452 head tube reaming & facing mill complete with combination facer/reamer no. 1403. Price: \$173.25/set

401202 VAR no. 35/ALN head tube reamer/facer holder with Morse no. 2 taper for use in drill press or milling machine. Price: \$27.80

401204 VAR no. 35/BLN reamer/facer holder. Same as 35/ALN but with 21mm o.d. shank. Price: \$27.80



35 ALN

A

without cutters.

B

35 BLN



37 DF

401205 VAR no. 37/DF head tube facing cutter threaded for use with mill holder no. 32/N. Price: \$27.30

401206 VAR no. 37/DL head tube facing cutter bored for use with 35/ALN or 35/BLN. Price: \$27.30

401207 VAR no. 37/CF head tube chamfer cutter used to bevel lip of head tube. Cutter is threaded for use with mill holder no. 32/N.

Price: \$27.30

401208 VAR no. 37/CL chamfer cutter is same as 37/CF but is bored for use with 35/ALN or 35/BLN.

Price: \$27.30



401209 & 401210 VAR no. 37/AF head tube reamer is used to machine i.d. of head tube for head set cups. No. 3 in 29.8mm is used for Stronglight and no. 4 in 30.0mm is used for Gipiemme, Campag. Reamer is threaded for use with holder no. 32/N.

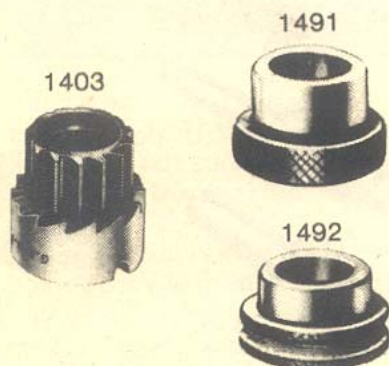
Price: \$24.00

401211 & 401212 VAR no. 37/AL no. 3 & no. 4 are the same as no. 37/AF, but are bored for use with 35/ALN or 35/BLN.

Price: \$24.00

401215 Gipiemme no. 1403 reamer/facer cutter only, is used with holder no. 1453.

Price: \$92.70/ea.



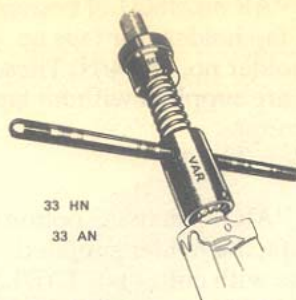
401220 Gipiemme no. 1491, 1492 Go - No Go gauges for checking head tube reaming of upper cone/lower ball headset races.

Price: \$16.75/ea.

Fork Crown Milling

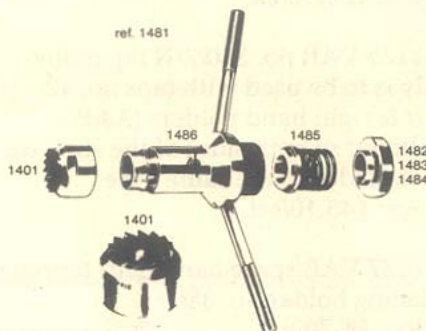
401300 & 401301 VAR no. 33/HN & 33/AN fork crown mill holder for metric & British threaded steerers respectively.

Price: \$37.50/ea.



401305 Gipiemme no. 1481 complete fork crown mill with cutter no. 1401. Sold with compression adjusting disk in all three threadings.

Price: \$117.68/set

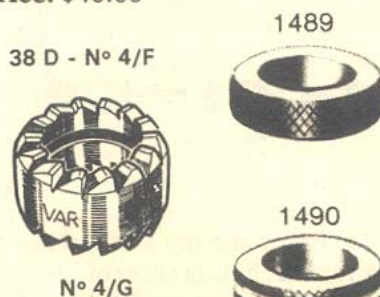


401307 Gipiemme no. 1401 fork crown cutter only for use with holder no. 1486.

Price: \$77.98/ea.

401310 & 401315 VAR no. 38/D - #4F race cutter in 26.5mm & #4G in 27.2mm. #4F is used for Gipiemme & Campag. and #4G is used for Stronglight headsets.

Price: \$40.00



401320 Gipiemme no. 1489 & 1490 Go - No Go rings for testing o.d. of crown race surface.

Price: \$17.60/ea.

Steerer Milling

401400 VAR no. 39 steerer dies in British & French threading for use with die stock no. 40/B.

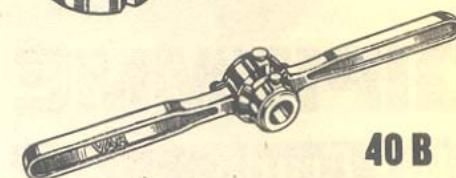
Price: \$37.25

401410 & 401415 VAR no. 40/B die stock with British or French dimension guide.

Price: \$22.80

401430 & 401431 VAR no. 40/BG guide for die stock in British (25.4mm) or French (25.0mm) dimension.

Price: \$2.50

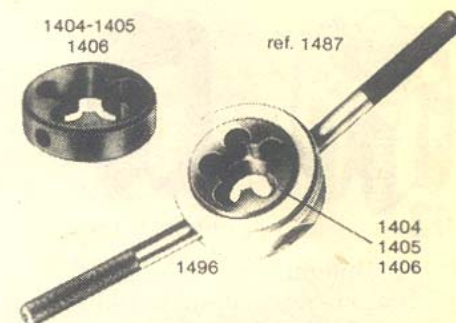


401450 Gipiemme no. 1487 steerer die holder with one die to choice.

Price: \$74.80/set

401452 Gipiemme no. 1496 die holder only. To be used with Gipiemme dies no. 1404-5-6.

Price: \$27.30/ea.



401455, 401457, 401458 Gipiemme no. 1404, 1405, & 1406 steerer dies in Italian, French, British threadings. For use with holder no. 1496.

Price: \$54.33/ea.

Tube Mitre, Slotting, Tapping, Reaming

401500 SRC tube mitre cutters are manufactured from M-2, high speed steel precision ground to high tolerance. Diameters available: 1/2", 9/16", 5/8", 7/8", 1", 1-1/8", 1-1/4", 1-3/8", 1-9/16", 2-3/8". Shaft diameters run from 1/2" to 5/8" o.d. No arbor is necessary to hold these cutters as the shaft is integral to body of cutter. Please phone for availability and price.

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